

Order 12925



Dart Aerospace Ltd.
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Canada

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D205-564-011

Job Sheet 189614



Part No: D205-564-011

Job Qty: 1 pcs

Part Name: Bell Medium Bearpaws



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/29/19

Job Tracking No:

Due Date: 2/16/19

Created By: Dara Macdonald

Type: SOLD

Description:

Note: DWG REV I SHEET 27 IPP F 00.01.20 Changed pick list, MPP 2019, CHG006 EC IPP Rev:G 06-08-28 As per
Rev E JLM IPP Rev:H 08-01-11 Added Step #2 JLM Verified BY:EC IPP Rev:I 08-10-01 New Manufacturing
Method JLM Verf By:EC IPP REV:J 15.06.05 as per ecn15-574/chg009 DD VERF:JLM

Ship Via:

C87832

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	2/16/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3	JAN 31 2019	
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		

Plex 1/29/19 8:33 AM Dart.Macdonald.Dara



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Container No: S149588



Part: D205-564-011

Job No: 189614

Serial No/Batch: S149588

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96-42 Issue 4, FAA STC SR00571NY 08/03/10, LBA GE

				Packaging 1 - 30	
				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
120 QC 4	1 pcs	2/16/19	0.00 0.00	QC 4 - 26	
				QC 4 - 28	
				QC 4 - 38	
				QC 4 - 42	
				QC 4 - 58	
				QC 4 - 6	DAS
				QC 4 - 69	69
				QC 4 - 9	8-89
130 Packaging 3-1 - Stock - B4B	1 pcs	2/16/19	0.00 0.00	QC 4 - 46	DAS
				Packaging 3 - 1 - B4B	69
				Packaging 3 - 2 - B4B	9-89
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	DAS
135 DC - 1 - B4B	1 pcs	2/16/19	0.00 0.00	DC - 1 - B4B	21 JAN 31 2019
				DC - 2 - B4B	9-89
140 QC 21 - FG	1 pcs	2/16/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	DAS JAN 31 2019

Part Op 120 - (QC4- 100% Inspect kits for completeness)
 Descriptions: 130 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D205-564-011
 LOCATION: FG015
 135 - Photocopy blue file and type labels per PPP D205-564-011 CHG009
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-15A	Bolt	20 Ea (20 ea)	110-Packaging 1 - Pick Kit	5133173
D2274	Radius Block	20 pcs (20 ea)	110-Packaging 1 - Pick Kit	5130332
D2521	Individual Bearpaw	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5134193
D2529	Washer	20 pcs (20 ea)	110-Packaging 1 - Pick Kit	5147757
D3544-041	Clamp	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5131354
D4060-1	Ski Clamp, Top	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5127840X11 5131780X5
D4061-1	Ski Cushion	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5160098
MS21042L4	Nut	20 Ea (20 ea)	110-Packaging 1 - Pick Kit	5133333
NAS1149D0463J	Washer	20 Ea (20 ea)	110-Packaging 1 - Pick Kit	5130345

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4-15A	20	464	0
	D2274	20	159	0
	D2521	2	5	0
	D2529	20	1,095	0
	D3544-041	4	22	0
	D4060-1	8	51	0
	D4061-1	8	172	0
	MS21042L4	20	1,579	0
	NAS1149D0463J	20	2,677	0

Part Specifications

Specifications could not be found.